# CASE STUDY MINING CAMP IN NORTHERN QUEBEC

Distributor DBO Expert Canada

Project Installation of a System O)) septic system for a

mining camp in Northern Quebec

Treatment 49
Capacity

49,500 L/day

Soil Analysis

Permeable

System Surface Area 1 520.6 m<sup>2</sup>

Particularities of the Site

With many workers living on site, the volume of wastewater produced is extremely high. Being over 5 hours away from the nearest city, they also required a system with very low maintenance that doesn't have moving parts that can break and need to be replaced.

Treatment results available upon request.



Aerial view of the site

## **BACKGROUND**

This project aimed to install a wastewater treatment system for a recently expanded mining camp in Northern Quebec. A conventional septic system was installed in 2007 and another slightly larger one in 2016. As the camp continued to grow, a holding tank was installed that required emptying every day. Temperatures are extremely low here in the winter, so a system was needed that could handle these conditions as well as the wastewater parameters.



## **PRIMARY TREATMENT**

The System O)) is preceded by a primary treatment. Raw wastewater leaving the camp passes through a  $22\ m^3$  grease trap before being collected in a septic tank with an effective volume of  $46\ m^3$ . The effluent of the  $46\ m^3$  septic tank is pumped into a septic tank with an effective volume of  $25\ m^3$ . Inside the septic tank, the wastewater separates into layers as the fats float to the top and the solids sink to the bottom.



Transporting the large amount of Advanced Enviro))Septic pipes needed for this project

### **DISTRIBUTION**

The effluent of the septic tank is pumped into six different interlaced cells. Each cell is fed by the same pumping station. This pump distributes wastewater evenly into the 21 rows of Advanced Enviro))Septic pipes found in each cell. The proper functioning of the System O)) depends on a uniform distribution of wastewater between the Advanced Enviro))Septic pipe rows. This is achieved with the help of equalizers installed inside the distribution box. These equalizers have weirs that are manually adjusted by a dial during the installation. They are the only moveable parts in the entire system. Once they are set during the installation, they don't need to be adjusted again. The treated effluent of the system is discharged into the ground.















# **SECONDARY TREATMENT**

This System O)) uses six interlaced cells consisting of 21 rows Advanced Enviro))Septic pipes. The wastewater flows along the lenght of the rows where it is treated by bacteria living in the pipes and in the system sand during the infiltration process.

#### SYSTEM FEATURES AND BENEFITS

- All wastewater at the site is treated passively,
- No maintenance is required,
- · No energy is spent on wastewater treatment,
- No products are required for wastewater treatment,
- Wastewater odours cannot develop,
- The treated water is perfectly clear and free of pollution.



## **ECONOMIC ADVANTAGES**

By using a System O)), the client saves money in the long term. A System O)) costs roughly the same as a conventional system, but has a lifespan of over 30 years. Conventional installations can start to fail after 15 years even if they are treated well.

This system is perfect for this project because the System O)) doesn't require maintenance and there isn't any filter media or parts that can break. Due to the isolation of this site, parts would take a long time to arrive.

The previous holding tank needed to be emptied every day and the wastewater shipped to the nearest municipal wastewater treatment factory, 5 hours away. The client would save about CA \$2-3,000 per day just in wastewater transportation costs.

If the camp continues to grow, sections can be added onto the sys-tem instead of needing to install an entire new system.



## **ENVIRONMENTAL ADVANTAGES**

Purification performance well below the country's standards:

- Less than 15mg/L of BOD<sub>5</sub> (5-day biochemical oxygen demand)oxygen demand)
- Less than 15mg/L of suspended solids (SS), and
- Less than 50,000 CFU/100ml of fecal coliforms

The treatment process of a conventional installation occurs in the soil, while System O)) treats the wastewater within the system, protecting the native soil.





Covering the Advanced Enviro))Septic pipes with system sand





A low pressure distribution system











